



2011 Catalog

For more information, pricing and ordering:

CMC Government Services Inc.
5200 Keller Springs Road
Suite 522
Dallas, Texas 75248

(972) 960-8301 Extension 1

www.cmcgov.com



ALWAYS VISIBLY BETTER.

We know quality is in the details – and when you outfit your workforce in our vests, you'll see it, too. We don't cut corners on our material or our manufacturing. That's why our products have been known to last 3 times longer than competitive safety apparel.



"X-treme's vests last much longer, with less fading and tearing. That means less time and less worry for the customer. And that translates to big savings for my customers, over-all." – Lee S.



SAFETY FIRST.

Nothing is more important than keeping your workers safe.

When there's a possibility of physical injury or death on the job, high-visibility safety apparel is absolutely essential. And X-treme Visibility™ is simply the best high-visibility safety apparel you can provide. We utilize ANSI/ISEA 107-2004, the American national standard for high visibility safety apparel, as our guide for our entire product line. Worker safety can also positively affect your insurance rates. In fact, studies by insurance carriers have proven that wearing reflective safety apparel helps reduce on-the-job accidents. As experts in safety standards, we can help guide you to the proper apparel for your employees – including construction, highway, industrial and waste workers, and police, fire and rescue personnel.

SERVICE A CLOSE SECOND.

High-visibility safety apparel is all we do.

We are committed to providing you with the highest quality products and the most responsive service, whatever your safety apparel needs. Whether you need shirts, vests or jackets. Whether you need several or several hundred. Whether they need to be personalized or even customized. And in addition to apparel that's union-made in our Chisholm, Minnesota factory, we have an import operation that can give you the most competitive price point available – without compromising our own standards for quality. Add to all this our nationwide network of helpful distributors and representatives, and it's obvious we mean it when we say, Whatever It Takes To Keep 'Em SafeSM.

Our 60 years of experience are sewn into every product we make.



Let X-treme Visibility personalize your apparel with your silk-screened or embroidered logo or other message.

We can customize our products to meet your specific requirements, including placement of reflective material, colors, or even adding or removing pockets.



Our products feature: **3M Scotchlite**
Reflective Material

Our products feature: **3M Scotchlite**
Reflective Material

WE KNOW WHAT YOU NEED TO KNOW ABOUT SAFETY STANDARDS.

Along with healthier, more reliable employees, protecting workers exposed to low-visibility hazards can help reduce insurance costs and give you better legal protection.

Under the Occupational Safety and Health Act of 1970, employers are responsible for providing safe and healthful workplaces for their employees. OSHA's role is to assure the safety and health of America's working men and women by setting and enforcing standards; providing training, outreach and education; establishing partnerships; and encouraging continual process improvement in workplace safety and health.

To that end, a voluntary industry consensus standard has been developed that specifies the requirements for high-visibility safety apparel. The American National Standard For High-Visibility Safety Apparel (ANSI/ISEA 107-2004) is the authoritative guide for design, performance specifications and use of high-visibility and reflective apparel including vests, jackets, and pants.

Garments that meet this standard can be worn 24 hours a day to provide users with a high-level of conspicuity on job sites. Since 1999, private industries, as well as various federal, state and local authorities have recognized this standard.

The Eight Principles of Workplace Safety

The National Association of Safety Professionals (NASP) is a nonprofit membership organization that offers safety training (classroom and distance learning) and safety certification programs that meet or exceed requirements established by OSHA. NASP has identified these Principles of Workplace Safety:

1. **Safety is an ethical responsibility**
2. **Safety is a culture not a program**
3. **Management is responsible**
4. **Employees must be trained to work safely**
5. **Safety is a condition of employment**
6. **All injuries are preventable**
7. **Safety programs must be site specific with recurring audits of the workplace and prompt corrective action**
8. **Safety is good business**




For more information, see the NASP web site, www.naspweb.com.

Online Resources for Safety Information

OSHA (Occupational Safety and Health Administration).
www.osha.gov

ANSI (American National Standards Institute).
www.ansi.org

ISEA (International Safety Equipment Association).
www.safetysiteequipment.org

Conspicuity Class	Class 1	Class 2	Class 3
			
Levels of Visibility	Good	Better	Best
Work Examples	Vehicle Operators Parking Lot Workers Warehouse Workers Sidewalk Maintenance Workers Delivery Vehicle Drivers	Road Construction, Utility Workers, Surveyors, Railway Workers, Forestry Workers, School Crossing Guard, Toll Booth Guards, Airport Baggage and Ground Crews, Emergency Response, Law Enforcement, Accident Site Investigators	Road Construction, Utility Workers, Surveyors, Emergency Response, Flagger
Attentiveness Traffic Speeds	Able to give full and undivided attention to oncoming traffic.	Performing tasks that divert attention away from approaching traffic	Performing high task loads in dangerous proximity to approaching traffic
Traffic Proximity	Less than 25 MPH	25-50 MPH	More than 50 MPH
Minimum High-Visibility Material Coverage	217 Sq Inches	775 Sq Inches	1240 Sq Inches

ANSI/ISEA 107-2004 Overview:

ANSI/ISEA 107-2004 was developed to protect workers who are exposed to low visibility hazards.

- ANSI is the voice of the U.S. standards and conformity assessment system. The Institute oversees the creation and use of thousands of guidelines that directly impact businesses in nearly every sector, including personal protective equipment and specifically – high-visibility safety apparel.
- ISEA is the trade association in the United States for companies that manufacture safety and personal protective equipment. Including high-visibility safety apparel. The mission of ISEA is to support its members in manufacturing and marketing the highest quality safety and health products. ISEA member companies are united in the common goal of protecting the health and safety of people exposed to hazardous and potentially harmful environments.
- 107-2004 provides end-users with documentation that a garment meets all the requirements of the standard. To comply with ANSI/ISEA 107-2004, each garment's background material, and retro-reflective or combined-performance material, is tested and certified by an independent, accredited third-party laboratory. Xtreme Design USA then verifies that the garment or headwear meets all the requirements of the standard, and will provide a certificate of compliance for each model upon request.

X-TREME CUSTOMIZATION SERVICES

Every industry, every job, has its own requirements. When those include customized high-visibility safety apparel, no supplier can handle your needs like we can.

More than half of all our product orders require some level of customization. For our largest customers, up to 90% of their orders require customization. Most of our competitors aren't set up to provide this efficiently. But our custom-order capability is one of our greatest advantages. Our customers tell us that it's our can-do attitude and tireless support and service on every order that make us best in the business for custom orders.



You can rely on X-treme Visibility for complete customization services, including:

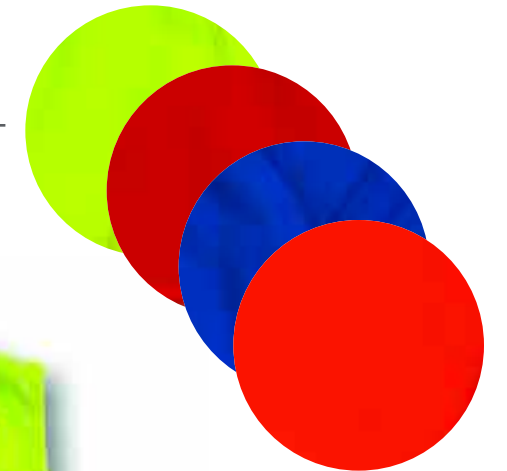
Level I:	Company Personalization Highlight your company's name in the marketplace and reinforce your reputation for job safety.
Level II:	Worker Personalization Clearly identify workers and enhance their image with their embroidered names on our safety apparel.
Level III:	Garment Alterations or Additions We can alter or add sewn-on features to any X-treme Visibility product in our Chisholm factory.
Level IV:	Custom Sewing X-treme Visibility can also design and produce custom garments to your exact specifications. Made in the U.S.A. with quality and responsiveness, at our 55,000-square-foot factory and its more than 150 sewing stations.
Level V:	Custom Sourcing We have the capability to design, source and import a high-visibility apparel program that delivers the combination of quality, quantity and value your business needs.



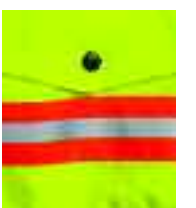
Screen Printing Capability

We can screen print about 1,500 pieces per day. Your company name or logo will be accurately reproduced on our 6-color M&R screen press system.

Custom Fabrics



Custom Features



Embroidery Capability

With over 30 embroidery sewing heads, we're capable of sewing one million embroidery stitches per hour, using up to 6 different thread colors.

Q: Not sure if you need customization? Just call and we'll be happy to discuss your particular needs and determine the best solution for your budget.

Safety Vests



X-treme Value H&L Vest

- SV3310M ● SV3310S
- SV3315M ● SV3315S

CLASS 2. ANSI/ISEA 107-2004.
 (2) 2" vertical silver reflective stripes, front and back. (1) 360° horizontal 2" silver reflective stripe. Full-length vertical hook & loop closure. (1) Interior pocket. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL



X-treme Value Zip Vest

- SV3310MZ ● SV3310SZ
- SV3315MZ ● SV3315SZ

CLASS 2. ANSI/ISEA 107-2004.
 (2) 2" vertical silver reflective stripes, front and back. (1) 360° horizontal 2" silver reflective stripe. Zipper front closure. (1) Interior pocket. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL, 4XL



XV Vest

- SV3330MZ
- SV3335MZ

CLASS 2. ANSI/ISEA 107-2004.
 (2) vertical 2" reflective stripes. (2) 360° horizontal reflective stripes. (1) interior pocket. Zipper front closure. 100% polyester. 3M™ Scotchlite™ Reflective Material.

Sizes: M, L, XL, 2XL, 3XL

Safety Vests



10-Pocket Surveyor Vest

- SV73370M ● SV73370S
- SV73375M ● SV73375S

CLASS 2. ANSI/ISEA 107-2004.
 (2) Vertical 2" Reflective Stripes. (1) 360° horizontal 2" reflective stripe. Zipper Front. Mic Strap. Pockets: (1) Phone/radio Pocket, (4) Pen/Tool Pockets, (2) Lower Exterior Pockets, (2) Interior Pockets, (1) Rear Clip Board Pocket. 3M™ Scotchlite™ Reflective Material

Sizes: S, M, L, XL, 2XL, 3XL



Adjustable Chevron Vest

- SV202360M
- SV202365M

Mesh material. (2) vertical 2" reflective stripes. (1) horizontal 2" reflective stripe on front. (3) 2" reflective chevrons on back. Either orange vest w/lime hi-gloss striping or lime vest w/white hi-gloss striping. (2) hook & loop easy-adjust side straps. 100% polyester. Zipper closure. 3M™ Scotchlite™ Reflective Material

2 Adjustable Sizes: M-XL, 2XL-4XL



Adjustable Chevron Vest (Lime Stripe)

- SV303360M

CLASS 2. ANSI/ISEA 107-2004. Mesh fabric. (2) vertical 1.5" lime hi-gloss reflective stripes. (1) horizontal front only 1.5" lime hi-gloss reflective stripe. (3) 1.5" lime hi-gloss reflective chevrons on back. (2) hook & loop easy-adjust side straps. 100% polyester. Zipper closure.

2 Adjustable Sizes: M-XL, 2XL-4XL



XV 5-Pocket Vest

- SWWC3310MZ ● SWWC3310SZ
- SWWC3315MZ ● SWWC3315SZ

CLASS 2. ANSI/ISEA 107-2004.
 (2) vertical 2" reflective stripes. (1) 360° horizontal reflective stripe. (4) Exterior pockets and (1) interior pocket. Zipper closure. 100% polyester. 3M™ Scotchlite™ Reflective Material.

Sizes: M, L, XL, 2XL, 3XL



DOT Contrast Vest

- SV4350M ● SV4350S
- SV4355M ● SV4355S

CLASS 2. ANSI/ISEA 107-2004. MN DOT Style. 4.5" contrasting color, high visibility stripes with 1" silver reflective tape. 360° horizontal silver reflective stripes. (3) horizontal hook & loop closures for greater size adjustment. (1) divided pencil pocket. (1) pad pocket. 3M™ Scotchlite™ Reflective Material.

Sizes: S/M, L/XL, 2XL/3XL, 4XL/5XL



DOT Adjustable Contrast Vest

- SV4370MADJ ● SV4370SADJ
- SV4375MADJ ● SV4375SADJ

CLASS 2. ANSI/ISEA 107-2004. 4.5" contrasting color, high visibility stripes with 2" silver reflective tape. (2) vertical 2" reflective stripes. (1) 360° horizontal 2" reflective stripe. Contrasting hi-vis trim. (2) interior pockets. (1) exterior pencil/pad pocket. (1) should mic strap. (2) hook & loop easy-adjust side straps. 100% polyester. Zipper closure. 3M™ Scotchlite™ Reflective Material.

2 Adjustable Sizes: M-XL, 2XL-4XL



Adjustable Chevron Vest (Silver Stripe)

- SV303370M

CLASS 2. ANSI/ISEA 107-2004. Mesh fabric. (2) vertical 2" reflective stripes. (1) Horizontal front only 2" reflective stripe. (3) 2" reflective chevrons on back. (2) hook & loop easy-adjust side straps. 100% polyester. Zipper closure. 3M™ Scotchlite™ Reflective Material

2 Adjustable Sizes: M-XL, 2XL-4XL



Sleeved Vest

- SV94310M ● SV94310S
- SV94315M ● SV94315S

CLASS 3. ANSI/ISEA 107-2004. Full-length vest with short sleeves. (2) Vertical 2" reflective stripes. (1) 360° Horizontal 2" reflective stripe. 360° 2" Reflective stripe on each sleeve. Full-length vertical hook & loop closure. (2) Interior pockets. 3M™ Scotchlite™ Reflective Material

Sizes: S, M, L, XL, 2XL, 3XL



Flame-Resistant Vest

- SV64310FR
- SV64315FR

CLASS 2. ANSI/ISEA 107-2004. Meets NFPA 70E, NFPA 701 & ASTM F1506 Specifications. Fabric made of spun modacrylic fibers. Resists vertical flame. No-melt/no-drip. (2) Vertical #8935 2" reflective stripes. (1) 360° Horizontal #8935 2" reflective stripe. Frontal zipper closure. (2) Interior pockets. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL

Traffic Vests and T-Shirts



Reflective Traffic Vest

- TWWC200R
- TWWC250R

Non-ANSI compliant. 100% polyester with cotton trim. 3" hook & loop front closure. 3/4" elastic side closure. Orange vest has 1" Lime reflective tape. Lime vest has 1" white reflective tape. One size fits most.



Non-Reflective Traffic Vest

- TWWC100
- TWWC150

Non-ANSI compliant. 100% polyester with cotton trim. 3" hook & loop front closure. 3/4" elastic closure. One size fits most.



VisibiliT Shirt

- PST1000
- PST1005

Heavyweight (5.4 oz. minimum) 50/50 cotton/poly blend t-shirt. (2) reflective stripes on front and back. 3M™ Scotchlite™ Reflective Material.
Sizes: S, M, L, XL, 2XL

Safety Pants and Coats



XV Safety Pants

- SP4320M ● SP4320S
- SP4325M ● SP4325S

CLASS E. ANSI/ISEA 107-2004. (2) 360° horizontal 2" silver reflective stripes on each leg. These High Visibility pants also have a rear zipper pocket. 3M™ Scotchlite™ Reflective Material.
Sizes: S, M, L, XL, 2XL



XV Contrast Safety Pants

- SP4350M ● SP4350S
- SP4355M ● SP4355S

CLASS E. ANSI/ISEA 107-2004. MN DOT Style. (4) 360° horizontal reflective stripes on each leg. 4 1/2" contrasting color, high visibility stripes with 1" reflective tape. Includes a rear zipper pocket. 3M™ Scotchlite™ Reflective Material.
Sizes: S, M, L, XL, 2XL



XV Parka

- SJU4310
- SJU4315

CLASS 3. ANSI/ISEA 107-2004. Mesh-lined, water-resistant jacket. (2) Vertical 2" reflective stripes. (1) 360° Horizontal 2" reflective body stripe. (1) 360° Horizontal 2" reflective stripe on each sleeve. (2) Exterior flapped pockets. 3M™ Scotchlite™ Reflective Material.
Sizes: S, M, L, XL, 2XL, 3XL



Mesh SafeT Shirt

- ST4310M
- ST4315M

CLASS 2. ANSI/ISEA 107-2004. 3.4 oz Mesh fabric. (2) Vertical reflective stripes. (1) 360° Horizontal 2" reflective stripe. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



XV SafeT Shirt

- AST3315P

CLASS 2. ANSI/ISEA 107-2004. (2) vertical 2" reflective stripes. (1) 360° horizontal 2" reflective stripe. (1) left chest pocket. 100% xtre-cool polyester fabric. 3M™ Scotchlite™ Reflective Material.

Sizes: M, L, XL, 2XL, 3XL



Pocket T-Shirt

- PT1000P
- PT1005P

Heavyweight (5.4 oz. minimum) 50/50 cotton/poly blend t-shirt. (1) left chest pocket.
Sizes: S, M, L, XL, 2XL



XV Parka w/ Detachable Hood

- SJU5310
- SJU5315

CLASS 3. ANSI/ISEA 107-2004. Same great features as our XV Parka above. Detachable hood has (2) sturdy metal snaps to secure the hood. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



X-treme Insulated Parka

- SJI4310
- SJI4315

CLASS 3. ANSI/ISEA 107-2004. (2) Vertical 2" reflective stripes. 360° Horizontal 2" reflective striping on body and sleeves. (2) Exterior flapped pockets. Hooded, water-resistant outer shell, quilted with Thinsulate™ Insulation. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



X-treme Insulated Parka w/ Detachable Hood

- SJI5310
- SJI5315

CLASS 3. ANSI/ISEA 107-2004. Same great features as our Insulated Parka above. The hood is detachable and is made with Thinsulate™ Insulation and has (2) sturdy metal snaps to secure the hood. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL

Safety Coats and Jackets



XV Contrast Parka

- SJU4350
- SJU4355

CLASS 3. ANSI/ISEA 107-2004. DOT style mesh-lined parka. 4 1/2" contrasting color, high visibility stripes with 1" silver reflective tape. (4) Vertical reflective stripes. 360° Horizontal 2" reflective striping on body and sleeves. Water-resistant shell. (2) Exterior flapped pockets. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



XV Contrast Parka w/ Detachable Hood

- SJU5350
- SJU5355

CLASS 3. ANSI/ISEA 107-2004. DOT style mesh-lined parka. Same great features as our XV Contrast Parka above. Detachable hood has (2) sturdy metal snaps to secure the hood. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



X-treme Insulated Contrast Parka

- SJI4350
- SJI4355

CLASS 3. ANSI/ISEA 107-2004. DOT style parka. (4) vertical reflective stripes. 360° horizontal reflective striping on body and sleeves. All 1" reflective on 4 1/2" contrasting hi-vis tape. Lining made with Thinsulate™ Insulation. Water-resistant shell. (2) ext. flapped pockets. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL

WindBreaker, Helmet Shades and Safety Caps.



XV WindBreaker Jacket

- SJWC3300
- SJWC3305

CLASS 3. ANSI/ISEA 107-2004. 100% Polyester Shell with Tricot Lining. (2) Vertical 2" Reflective Stripes. (1) Horizontal 2" Reflective Body Stripe. (1) Horizontal 2" Reflective Body Strip on each arm. (6) Snap Front Closure. (2) Front/Exterior Slash Pockets. Waistline Drawcord. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



XV Summer Helmet Shade

- SHSS100
- SHSS150

100% polyester fabric with 4" silver reflective patch on back of neck.



X-treme Winter Helmet Shade

- SHSW100
- SHSW150

Water resistant, fleece lined shell and face cover w/4" silver reflective patch on back of neck. Hook & loop closure.



X-treme Insulated Contrast Parka w/ Detachable Hood

- SJI5350
- SJI5355

CLASS 3. ANSI/ISEA 107-2004. Same great features as our X-treme Insulated Contrast Parka above. The hood is detachable and is made with Thinsulate™ Insulation and has (2) sturdy metal snaps to secure the hood. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



X-treme Bomber Jacket

- SJI6310B
- SJI6315B

CLASS 3. ANSI/ISEA 107-2004. Shell fabric meets NFPA 701 requirements. (2) Vertical 2" reflective stripes. 360° Horizontal 2" reflective striping on torso and sleeves. 150 grams of Thinsulate™ Insulation. Water-resistant shell. (2) Exterior zippered pockets. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



X-treme Bomber Jacket w/Zip-Off Sleeves

- SJI6310BZ
- SJI6315BZ

CLASS 3. ANSI/ISEA 107-2004. Our X-treme Bomber Jacket with detachable/zip-off sleeves. Serves as a Class 2 vest with sleeves removed. Lining includes 150 grams of Thinsulate™ Insulation. 3M™ Scotchlite™ Reflective Material.

Sizes: S, M, L, XL, 2XL, 3XL



X-treme Mesh-Backed Safety Cap

- SB4310

Front of cap is 100% polyester. Back of cap is breathable mesh. 1/2 Inch reflective tape on 1 1/2 inch safety orange grosgrain fabric. 3M™ Scotchlite™ Reflective Material.

One size fits all.



X-treme Solid-Backed Safety Cap

- SB4320

Front and back of cap in 100% polyester. 360° 1/2 inch reflective tape on 1 1/2 inch safety orange grosgrain fabric. 3M™ Scotchlite™ Reflective Material.

One size fits all.



XV Stocking Caps

- SB4350
- SB4355

Our XV Stocking Caps are both 100% Acrylic knit fabric with 360° 1/2 inch reflective tape. 3M™ Scotchlite™ Reflective Material.

One size fits all.

Larger sizes available on all coats, jackets, parkas and t-shirts upon request.